Dart Aerospace Ltd. Thursday, 10/19/2006 9:33:42 AM Date: Kim Johnston User: **Process Sheet** : DOOR SLUG Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** Job Number : 29067 **Estimate Number** : 10162 : D2587 : NIA **Part Number** P.O. Number S.O. No. : 111A : D2587 REV A1 : 10/19/2006 **Drawing Number** This Issue Prsht Rev. Project Number : N/A : NIA Туре : SMALL/MED FAB : A1 **Drawing Revision** First Issue : 28021 : NIA Material **Previous Run** : 10/30/2006 **Due Date** 60 Um: Qty: Written By Checked & Approved By Step 2 changed KJ/JLM Comment : Est D 04.05 Waterjet Est E 06.07.31 EC **Additional Product** Job Number: **Machine Or Operation:** Description: Seq. #: M6061T6S040 1.0 6061-T6 .040 Sheet Comment: Qty.: 0.0168 sf(s)/Unit Total: 1.0080 sf(s)6061T6 alum. sheet 0.040" thick Batch: M100742 2.0 WATER JET FLOW WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D2587 Dwg Rev: A. I Prog Rev:_____ 2-Deburr if necessary 3.0 INSPECT PARTS AS THEY COME OFF MACHINE Comment: INSPECT PARTS AS THEY COME OFF MACHINE QC8 4.0

HAND FINISHING RESOURCE #1

Page 1

5.0

Comment: SECOND CHECK

HAND FINISHING1

Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

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Thursday, 10/19/2006 9:33:42 AM Date: User: Kim Johnston **Process Sheet** Drawing Name: DOOR SLUG Customer: CU-DAR001 Dart Helicopters Services Job Number: 29067 Part Number: D2587 Job Number: Seq. #: Description: **Machine Or Operation:** INSPECT POWDER COAT/CHEMICAL CONVERSION 6.0 QC3 Comment: INSPECT ALODINE PACKAGING 1 7.0 Comment: PACKAGING RESOURCE #1 Identify and Stock 5+51 Location:_ FINAL INSPECTION/W/O RELEASE QC21 8.0 Comment: FINAL INSPECTION/W/O RELEASE L 06-6075 Job Completion

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DART AEROSPACE LTD	Work Order:	29067
Description: Door Slug	Part Number:	D2587
Inspection Dwg: D2587 Rev: A1		Page 1 of 1

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		X First Arti	cle _	Prot	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method o Inspectio		omments
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Measured by:	TAY	Audited by:		<i>)</i>	Prototype	Approval:	N/A
Date:	16:10:31	Date:	66.10	.23		Date:	N/A
Rev Date	Change					Revised by	(Approx∕ed
A 04.08.12	New Issue					KJ/JLM	- []

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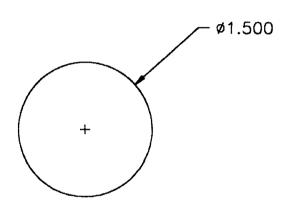
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DESIGN MIKE M	DRAWN BY B WILLIAMS	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT,	
CHECKED	APPROVED	DRAWING NO.	REV. A
701.111.	m.m.	D2587	SHEET 1 OF 1
DATE		TILE	SCALE
96:07:11		DOOR SLUG	1:1
AI KIGH	03.09.16	ADD GOGI-TG OPTION	

RELEASED



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

OR 6061-T6 (QQ-A-200/8 OR QQ-A-225/8) AI

MATERIAL: 5052-H32, 0.040 THICK FINISH: ACID ECTCH, ALODINE

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES									
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